



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/10/12  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action		Section B	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

Date: Thursday, 9/20/2007 3:29:16 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: RING
Job Number: 34752		Part Number: D2655
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC5 	INSPECT WORK TO CURRENT STEP  counter 50/10/09 450
Comment: INSPECT WORK TO CURRENT STEP 		<i>M10 5068</i>
7.0	POWDER COATING 	POWDER COATING  50X <i>M-F 07/10/10</i>
Comment: POWDER COATING Powder Coat per QSI 005 4.3.5.1		
8.0	QC3 	INSPECT POWDER COAT/CHEMICAL CONVERSION  07-10-11 50
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		
9.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>2007/10/11 50</i>		
10.0	QC21 	FINAL INSPECTION/W/O RELEASE  50 <i>7/10/10</i>
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		<i>10/08/12</i>

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DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34752
Description: Ring	Part Number:	D2655
Inspection Dwg: D2655	Rev: B	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	JB	Audited by:	Er	Prototype Approval:	N/A
Date:	07-09-27	Date:	26/9/27	Date:	N/A

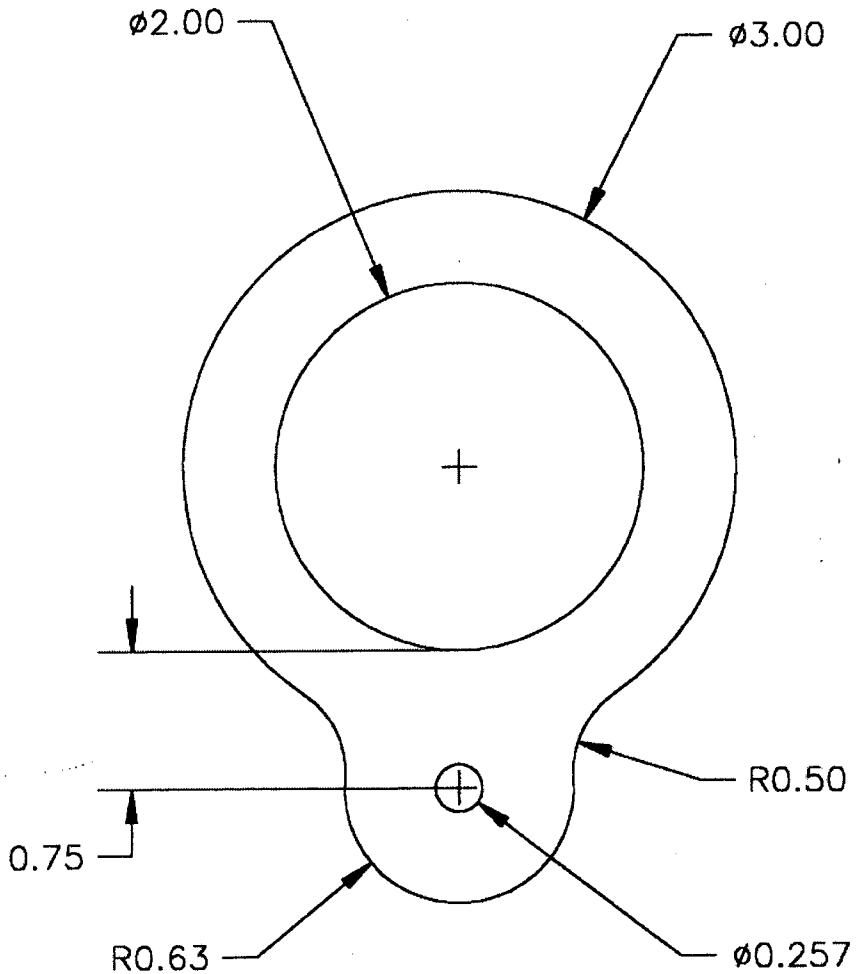
Rev	Date	Change	Revised by	Approved
A	06.10.12	New Issue	KJ/JLM	<i>[Signature]</i>



1 COPY ISSUED  
DRAFT

DESIGN D2655	DRAWN BY D2655	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED S	APPROVED S	DRAWING NO. D2655 REV. B SHEET 1 OF 1
DATE 97:07:07		TITLE RING SCALE 1:1
A	97:03:25	NEW ISSUE
B	97:07:07	ADD ASTM A36 TO MAT. SPEC.

RELEASED  
47/07/97 DS



NOTE: DEBURR ALL SHARP EDGES

MATERIAL: AISI 1018/1020/1025 OR ASTM A36 0.250 THICK

FINISH: POWDER COAT PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
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ENGINEERING  
UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER  
NO. 34752

